

## INDIANA ENVIRONMENTAL STEWARDSHIP PROGRAM ANNUAL PERFORMANCE REPORT

State Form 53475 (R3 / 1-11)
INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT
ENVIRONMENTAL STEWARDSHIP PROGRAM

### Indiana Department of Environmental Management Office of Pollution Prevention and Technical Assistance

MC 64-00, Room IGCS W041 100 North Senate Avenue Indianapolis, IN 46204-2251 Telephone: (800) 988-7901 FAX: (317) 233-5627 E-mail: esp@idem.!N.gov

Please use this form if you are a member of the Indiana Environmental Stewardship Program (ESP) to report on progress toward objectives and targets AND certify ESP requirements continue to be achieved. Indiana ESP facilities must submit an Annual Performance Report (APR) by April 1st of every year, for each calendar year in which the entity has been a member for at least three (3) full months. Section C of your APR should be signed by your ISO 14001:2004 EMS Lead Auditor. Your APR should be reviewed and signed by a senior manager at your facility prior to submittal. Once signed, e-mail the APR to IDEM at <a href="mailto:esp@idem.IN.gov">esp@idem.IN.gov</a>. Please do not include any confidential business information in your annual performance report. Public access laws require IDEM to make the APR publicly available, which may include posting all portions of your report on the Indiana ESP Web site. If you have any questions, please contact IDEM at esp@idem.IN.gov or (800) 988-7901.

SECTION A FACILITY INFORMATION	
Name of facility	
Louisiana Pacific Corporation (a.k.a. LP Middlebury)	
Name of parent company (If applicable) Same	
Street address (number and street) 219 U.S. Highway 20	
City / State / ZIP code Middlebury, Indiana 46540	
Web site of Facility/Company	
www.lpcorp.com	
Name of Contact (Mr. / Mrs. / Ms. / Dr.)	
Mr. Tim Keenoy	
Title	
Environmental Manager	
Telephone number 574-825-6548	
FAX number	
574-825-6547	
E-mail address	
Tim.Keenoy@LPCorp.com  Mailing address (if different from facility address)	
Same	
City / State / ZIP Code	
REPORTING PERIOD	
	and the second second
Reporting period dates (month, day, year)	<u> </u>
January 1, 2012 through December 31, 2012	
January 1, 2012 through December 31, 2012  1a. Is this the third Annual Performance Report of your membership term?  □ Yes—If yes, answer question 1b.	
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#### SECTION C

#### **ENVIRONMENTAL MANAGEMENT SYSTEM ASSESSMENT**

Why do we need this information? Facilities need to have implemented an EMS that meets certain criteria and use an ISO 14001:2004 EMS Lead Auditor at least

What do you need to do?

Answer the following questions about your EMS. every 36 months to assess the EMS What is the most recent date that an ISO 14001:2004 EMS Lead Auditor performed an EMS assessment at your facility? February 27, 2013 Is the date of the most recent EMS assessment performed by an ISO 14001:2004 EMS Lead Auditor within the past 36 months? 2. Yes—If yes, skip to Question 3. No—If no, please have your ISO 14001: 2004 EMS Lead Auditor complete and sign the following checklist, indicating whether or not your EMS meets the listed criteria for ESP membership: ☐ Yes ☐ No Evidence of senior management support, commitment, and approval. Yes No A written environmental policy directed toward compliance, pollution prevention, and continuous improvement. ☐ Yes ☐ Identification of the environmental aspects at the entity. Yes No Prioritization of the environmental aspects and a determination of those aspects deemed significant considering, at the minimum, environmental impacts and applicable laws and regulations. Yes No Established priorities, and environmental objectives and targets for continuous improvement in environmental performance and for ensuring compliance with applicable environmental laws, regulations, and permit conditions. Objectives and targets must go beyond current legal requirements and specify the environmental media, types of pollution to be prevented or reduced, implementation activities, and projected time frames. An established community outreach mechanism that includes identifying and responding to community concerns; informing the ☐ Yes ☐ No community of important matters that affect the community; and reporting on the EMS, including reporting to the public on the environmental policy and significant aspects. Incorporation of environmental and pollution prevention planning in the development of new products, processes, and services ☐ Yes ☐ No and modifications of existing processes. Evidence of clear responsibility for implementation, training, monitoring, EMS maintenance, taking corrective action, and ensuring ☐ Yes ☐ No compliance with applicable environmental laws, regulations, and permit conditions. Documentation of the implementation procedures and the results of implementation. Yes No Yes No Appropriate written EMS procedures. An annual evaluation of the EMS with written results provided to senior management and affected employees. ☐ Yes ☐ No Signature of ISO 14001:2004 EMS Lead Auditor Date (month, day, year) Were any deficiencies found during the most recent EMS assessment? No-If no, skip to Question 4. Yes—If yes, describe any deficiencies found and the corrective action taken to address each deficiency: See attachment Name, title, and organization of ISO 14001:2004 EMS Lead Auditor that conducted the most recent EMS assessment: Kristen Belcredi of Keramida 4. What type of protocol was used to perform the independent EMS assessment? ISO 14001:2004 Certified audit Responsible Care EMS audit Responsible Care 14001 audit ESP Independent Assessment Protocol Other (please specify): Is the EMS certified to a recognized standard? Yes—If yes, what standard does the EMS follow (please provide a copy of the most recent certificate)? ISO 14001:2004 Responsible Care EMS Responsible Care 14001 No. When was the last Senior Management review of your EMS completed? Month / Year: November 2012 Who headed the review (name and title)? Plant manager, Ty Scopel, is an active participant of the plant EMS team that met 4 times in 2012.

When did your facility last condu organizations.	ct an internal or corporate envi	ironmental compliance audit? De	o not include inspections or site vis	its by regulatory	
Scope of the compliance at	Scope of the compliance audit: This audited focused on compliance with SPCC requirements				
1	Month(s) / Year(s): March 2012				
Who conducted the audit(s)	(e.g., facility staff, corporate, t	hird party)? Plant environment	al manager		
Explain the emergencies experie effective? What changes, if any,	enced within the facility during t have been made to your facili	he past year. Were the applicability's emergency or contingency p	le emergency and contingency pla lans?	ins detailed in the EMS	
There was a small fire in the	exhaust duct of equipment	wash bay. Evacuation and e	emergency response actions w	ere as planned	
Has your facility corrected all ins assessments?	tances of potential environmen	ital non-compliance and EMS no	n-conformance identified during yo	ur audits and other	
improvements made as a result of compliance audit(s).	☑ Yes—If yes, briefly summarize corrective actions taken and other improvements made as a result of your EMS assessment(s) or compliance audit(s).		sse explain your	stances identified.	
SOP 603 (Tank truck unloading) The 2012 ESP annual report wil	) was amended I he nosted in Middlehuny librar			<u> </u>	
(Optional) Please provide a narra     Performance Initiative in Section     made during the last calendar ye	<ul> <li>F. You may limit the summan</li> </ul>	/ to environmental aspects that a	rgets <u>other than those reported as</u> are <i>significant</i> and towards which <i>p</i>	an Environmental rogress has been	
Environmental aspect	Progress	s made this year (e.g., quantitati	ve or qualitative improvements, act	ivities conducted)	
SECTION D	ADDIT	IONAL INFORMATION			
SECTION D  Why do we need this information? This information will help IDEM to effe Environmental Stewardship Program.		TONAL INFORMATION	<b>Wh</b> Answer the questions as	at do you need to do? completely as possible.	
Why do we need this information? This information will help IDEM to effe Environmental Stewardship Program.	ctively manage the				
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Why do we need this information? Facilities need to share the results of initiative that was pursued during the	the environmental improvemer reporting period.		What do you need to do?  Summarize your facility's progress on achieving the initiative you identified in the application or last year's APR.		
Category: Material Use Indicator: Hazardous materials use	Baseline Quantity	Future Goal Quantity	Current Quantity	Cost Savings	
Calendar year	2011	2012	2012	\$5,265	
Actual quantity (per year)	9,265	N/A	8,183	1 40,200	
Normalized quantity (per year)	9,265	8,339	8,393		
Basis for your normalizing factor (e.g., gallons of paint produced)	Gross production in print department: lineal feet processed				
Measurement unit (e.g., pounds)	Gallons				
Briefly describe how you achieved imp See attachment	provements for this environmen	ntal initiative or, if relevant, any	circumstances that delayed progress	S.	
Please list any state, U.S. EPA, or oth None	er partnership programs to wh	ich you are reporting this data (	e.g., Energy Star, Project XL).		
(Optional) If your facility has experience those results here. All improvement initiatives from our pa			s pursued in past years of ESP men	bership, please share	

#### SECTION F

#### **ENVIRONMENTAL IMPROVEMENT INITIATIVE**

Why do we need this information?
Facilities need to show they are committed to improving their environmental performance.

What do you need to do?
Refer to the Environmental Performance
Table and answer the following questions.

Select the appropriate boxes in the following table to indicate the category and indicator(s) that represents the environmental improvement initiative selected by your facility. For the category and indicator selected, list the baseline year (e.g., 2009) and the future year (e.g., 2010). Next, list the baseline annual quantity (e.g., 5 tons) and future annual quantity (e.g., 2 tons) you are committing to achieve by the end of the future year.

Category	Indicator	Baseline Year 20 12	Future Year 20 13	Unit
☐ Material Procurement	☐ Recycled content			Pounds, tons
waterial Procurement	☐ Hazardous/toxic components			Poundsl tons
Suppliers' Environmental Performance	☐ Specify indicator:			As specified for the particular indicator
	☐ Materials used			Pounds, tons
	☐ Hazardous materials used			Pounds, tons
☐ Material Use	☐ Ozone depleting substances			CFC-11 equivalent
	used			pounds
	☐ Total packaging materials used			Pounds, tons
☐ Water Use	☐ Total water used			Gallons
	☐ Electricity			kWh / MWh, Btu / MMBtu
=	☐ Steam			kWh / MWh, gallons, ft3
	☐ Natural gas			Btu / MMBtu
	☐ Diesel			Gallons
	Propane / LPG			Btu / MMBtu, gallons
☐ Energy Use	Gasoline			Gallons
	Solar			kWh / M਼ੈWh
	Wind			kWh / MWh
	Landfill gas			Btu / MMBtu
	Combined heat and power			kWh / MWh, Btu / MMBtu
	Other:			
☐ Land and Habitat	Land and habitat conservation			Square feet, acres
	Community land revitalization			Square feet, acres
	☑ Total GHGs	55,391	49,852	MTCO2E
	UVOCs			Pounds, tons
53 to 5 to 5	□ NOx, SOx, PM <sub>2.5</sub> , PM <sub>10</sub> , or CO			Pounds, tons
Air Emissions	☐ Air toxics			Pounds, tons
	Odor			European Odour Units
	Radiation			Curies, Becquerels
	Dust			Pounds, tons
	COD or BOD			Pounds, tons
	Toxics			Pounds, tons
☐ Discharges to Water	☐ Total suspended solids			Pounds, tons
·	Nutrients			Pounds, tons of N or P
	Sediment from runoff			Pounds, tons
	Pathogens			MPN/ml, CFU/ml
□ Nan hanadaan Mast	Landfill			Pounds tons
☐ Non-hazardous Waste ☐ Hazardous Waste	Incineration			Pounds, tons
	Reused/recycled off-site			Pounds, tons, gallons
□ Noise	Other: Noise			Pounds, tons, gallons
☐ Vibration	<u> </u>			dBA
LI VIDIGUOII	☐ Vibration ☐ Expected lifetime energy use			Inches per second
☐ Products	☐ Expected lifetime water use		-	kWh / MWh, Btu / MMBtu
	Expected lifetime waste to air,			Gallons
	water, or land from product use			Pounds tons
				Pounds, tons
What activities or process cha line, employee training)? We also	☐ Waste to air, water, or land from	t blend with a similar blend t		Pounds tons

·				
	CERTIFICATION AND PLEDGE			
On behalf of (name of facility) Louisiana Pacific Corp	oration			
I certify that the information contained in this Annual Perf the best of my knowledge and based on reasonable inqu or has a corrective action program in place to attain comp	ry, currently in compliance with all applicable fede	e best of my knowledge and ral, state, and local environ	that this facility is, to nental requirements,	
We, Louisiana Pacific Corporation , commit to maintaining the principles and goals outlined in our Environmental Management St for our facility's Indiana Environmental Stewardship Program status. We agree to strive for full compliance with all regulations promulgated by the U.S. state, or local jurisdictions. We agree to promote the Indiana Environmental Stewardship Program and to share our success stories with other facilities understand that the Annual Performance Report must be submitted to IDEM by April 1 <sup>st</sup> of each year and that we must reapply to the Indiana Environmental Stewardship Program every three years.				
I understand that the information provided in this Annual Performance Report will be public record. I am the senior facility manager or authorized facility signatory, and fully authorized to execute this statement on behalf of the corporation or other legal entity whose facility is submitting this Annual Performance Report.				
Signature Sease	Title Plant Manager	Date (month, day, year) March 27, 2013		
Printed signature ( ) ( ) Ty Scoper				

# Attachment for 2012 ESP annual report from Louisiana Pacific Corporation

Section B. Plans to make ESP report available to the community. The 2012 ESP annual report for Louisiana Pacific Corporation will be posted at the appropriate reference desk in the Middlebury Public Library. Also, a short press release announcing the report will sent to LaGrange Publishing to be included in a future issue of the Middlebury Independent newspaper.

Section C. Item 3. Describe deficiencies from latest EMS audit. The only minor issue found in our latest EMS audit (performed by Keramida in February 2013) concerned the lack of sharing environmental performance information with the community. Our facility normally posts a copy of our annual ESP report in the local public library but failed to post the 2011 ESP report. The auditor felt that posting our 2012 ESP report would resolve this minor issue.

Section E. Describe how the 2012 environmental initiative was accomplished. A rotogravure printing process is used to finish some of our trim mouldings. On our small printers, the ink is applied to twenty-inch wide engraved cylinder and then transferred to a twenty-inch wide transfer roll. The ink is directly transferred from the transfer roll to mouldings that pass through lanes in a guide block. The moulding is manually fed into the guide blocks. Any ink that is not transferred to the moulding is washed off the transfer roll with a solvent. The solvent wash is discarded after enough ink has contaminated it to leave a color residue on the transfer roll. The person handling the moulding noted that the lanes in the middle of the guide blocks were used much more often than the outer lanes. The transfer roll width was reduced to six inches and the printer was modified to reduce ink splashing due to the smaller roll width. The transfer roll width reduction decreased the waste ink and solvent generation by greater than 50%. It was projected that this project would be implemented by June of 2012. In actuality, the project was completed in November of 2012 resulting in only two months of running the six-inch transfer rolls on the modified printers. The normalization factor was 0.975. The print department processed 17,752,000 feet in 2011 and 17,303,000 in 2012.

Section F. 2013 Environmental Improvement Initiative. The 2103 initiative is to reduce greenhouse gas emissions (metric tonnes of  $CO_2$  equivalents) due to our foaming agent by 10% from 55,391 metric tonnes in 2012 to 49,852 metric tonnes in 2013. The normalization factor that will be used is the mass of the polystyrene, high impact polystyrene and in-house regrind that is processed in our extruders.